

### Advanced Technologies for Automating the Supply Chain

John Freund President and CEO Jump Technologies Matthew Brennan Director, Supply and Logistics Penn State Hershey Med Center

## **Objectives**

- Understand current new technologies impacting supply chain
- Learn how those technologies are being applied in real life examples
- Spark cost saving ideas that you can implement when you get home



## **Technology Trends**

- Cloud Computing
- Big Data
- Smart Device Technology
- Kanban



### **Cloud Computing**





**Big data** is the term for a collection of data sets so large and complex that it becomes difficult to process using on-hand database management tools or traditional data processing applications.



### Cost, Quality, Outcomes, Cloud & Big Data





### **Mobile Computing**





### **Mobile Computing**





### **Mobile Computing**

<u>u</u> «	earch for Products	
Showing Location: E	26 items in 2 locations	
Evention E	_	
-	KND8881560 Covidien Monojet 60cc Irrigation Catheter Syringe	6
Location s	tation 1	
-	KND8881560 Covidien Monojet 60cc Irrigation Catheter Syringe	5
Location: s	tation 2	
-	KND8881560 Covidien Monojet 60cc Irrigation Catheter Syringe	8
		CT PAR



### **2-Bin Kanban**









### **Cloud Plus Mobile**





### **About Agnesian Healthcare**

- Founded in 1896 by Sisters of St. Agnes
- 3 hospitals
  - St. Agnes Hospital, 161 beds
  - Ripon Medical Center, 25 beds
  - Waupun Memorial Hospital, 25 beds



### **Inventory Challenges**

- Lack of good data for making decisions
- Current system was cumbersome to use
- No IT support for new systems



### **Mobile Solution**

- Impact to Implementation Time
  - Waupun facility up in 2 days
  - Cath Lab up in 1.5 hours with full UPC support
- Impact to IT
  - None
- Very high staff satisfaction



Report Settings				
Location	Date Range 09/18/2014 to: 09/25/20	14	Calculate by Items Pulled from Inventory	~
Vendor	Reorder Type		Orders Received	×
🔍 John's Demo Company 👻	Static	×		
	Recommend Par Levels	•		

#### Showing 1 to 9 of 9 entries

F	First     Previous     1     Next     Last     Show     10     Tentries     Actions     Select     Tentries									
	Product #	Custom Number 🔺	Location	Description	Total Units ☆	Avg. Units per Day 💠	Days of Supply 💠	Days of Safety Stock 💠	Current Par 💠	Recommended Par
John's Demo Company										
	AVE00166		ER	Glue Stic, Permanent, Washable, .26 oz., Clear	0	0.0	7	5	2	1
	MCO0121309		ER	GLUE, SUPER, 180Z	2	0.3	7	0	3	2
	AVE68052		ER	Slant Ring View Binder, 1/2" Cap, 8- 1/2"x11", White	0	0.0	7	0	3	1
	AVE68056		ER	Locking D-Ring View Binder,1" Cap.,11"x8-1/2",White	0	0.0	7	0	6	1
	AVE68060		ER	Locking D-Ring View Binder,1-1/2" Cap. 11"x8-1/2", White	1	0.1	7	0	19	1
	ACC72020		ER	Binder Clips, Small, 3/4"W, 5/16" Capacity, Black/Silver	18	2.6	7	0	1	3
	QUA37895		ER	Gummed Clasp Envelope, 28Lb, 10"x12", 100/BX, Kraft	26	3.3	7	1	26	26
	ESS415313		ER	Hanging Folder, Legal, 1/3 Tab Cut, 25/BX, Green	0	0.0	7	0	1	1
	SMD10230		ER	Interior Folders, 1/3 Ast. Tabs, Letter, 100/BX, Manila	2	0.3	7	0	6	2
F	First Previous 1 Next Last Show 10 v entries Excel CSV									

Filter

## 60 Day Results

- Setting new PAR levels reduced inventory without stock-outs
- Emergency Room
  - 49% of inventory was inactive
  - Cut inventory dollars by 34%
- Med-Surg
  - 40% of inventory was inactive
  - Cut inventory dollars by 13%





### **Introduction to 2-Bin KanBan**

### **ED Pilot Project**

### PENNSTATE HERSHEY





### **The Problem**

- The department has evolved over time as far as how it is utilized as well as staffing mix
- The system of stocking has not changed to keep up with the department
- The department has grown significantly but storage space has not
- Lack of well stocked supplies leads to higher costs, more time and energy spent, and lower staff morale
- Highest RN turnover rate in the Medical Center



### The Cost

- Average 2hrs 14mins spent by nursing (per 12 hour shift) stocking rooms and carts
- Approx. \$353,000/year paying nurses and techs to stock
- •52 Pyxis machines in the ED
- •\$300,000/year equipment leases
- •\$70,000 in line charges in 1 year



### **RN Satisfaction Survey**



#### The current stocking process NEGATIVELY affects *patient care*



### **S&D Satisfaction Survey**



#### I am content with the current format of stocking the Pyxis machines in the ED



### What we Did

### Emergency Department Supply Chain Redesign

- Lean Six Sigma Kaizen Event -December 2012
- Pilot February thru April 2013
   Team Included:
  - Nursing
  - Supply & Distribution
  - Administration
  - Black Belt Consultant





### The Team

- Jeremy Kemp (Cardinal Health) Black Belt
- Tim Armacost (Staff RN)
- Michele Nauman (Staff RN)
- Jenn Messenger (PCA)
- Nancy Savel (Clinical Head Nurse)
- John Hoelzle (S&D)
- Daniel Lyne (S&D)
- Matt Brennan (Director, Supply & Logistics)
- Phil Bentley Jr. (Pyxis Adminstrator)



### **The Solution**

## **inspire** Penn State Hershey



### **Results**

- Decreased number of Pyxis machines
- Decreased line charges
- Decreased nursing and tech hours spent stocking
- Decrease clutter in rooms
- Improved efficiency of stocking process
- Increased nursing and tech satisfaction
- Improved patient care





### WATERMARK



### 2 - BIN





### **Flexibility of 2-Bin Kanban**







### 4 Most Common Errors Solved by Kanban

- 1) Counting
- 2) Data entry
- 3) Decision making
- 4) Stock rotation



# KeepItSimpleSolution





## **Simplifying the DATA**

ltem # Custom # ♦	Item Name	Location	Stock Outs 💠	Scans T	Scan Target 💠	Avg. Units Day 💠	Order Class	Current Reorder
05606 2B1324X	IV 0.9%NACL 1000ML	EDX05	1	5	2	30.0	0SD	84
41434 2F7113	IRRIG WATER 500ML BAXTER	EDX05	0	5	2	1.4	OJIT	4
40581 306546	PREFILL 0.9%NACL 10ML FLUSH 10ML SYRINGE	EDX05	1	5	2	2.1	OJIT	6
40382 PZSVIVHMA	KIT ER IV START 155 PBDS	EDX05	0	4	2	21.7	OJIT	76
05923 309604	SYRINGE 10ML MLL B-D	EDX05	0	4	2	0.6	OJIT	2
06098 3068	CATHETER IV SAFT14G 1.25IN J&J	EDX05	1	4	2	2.9	OJIT	10
06535 982112	NEEDLE BFLY 21G.75IN W/FLL SAFT	EDX05	0	3	2	4.3	OJIT	20
39814 364880	BARREL ADAP FLL BLOOD COLL	EDX05	1	3	2	12.4	OJIT	58
39074 364902	BARREL ADAP MLL BLOOD COLL	EDX05	0	3	2	8.1	OJIT	38
05603 2B1322Q	IV 0.9%NACL 250ML	EDX05	0	2	2	0.9	0SD	6
06136 3065	CATHETER IV SAFT18G 1.25IN	EDX05	0	2	2	4.0	OJIT	28
06022 2420-0007	IV ADM ST 117IN 20D 2Y SMART CHECKVALVE MLL ALARIS	EDX05	0	2	2	16.6	OJIT	116
06747 K60	YANK SUCT FINE TIP	ED>05	0	2	2	1.1	OJIT	8
09604 367962	BLOOD COLL TB GNLT 4.5ML LI HE	ED).05	0	2	2	0.3	OJIT	2
05703 2F7124	IRRIG 0.9%NACL 1000ML	EDX 05	0	2	2	1.1	OJIT	8
44907 383537	CATHETER IV SAFT 20G 1.25IN NEXIVA BD	ED 05	0	2	2	16.6	OJIT	116
06017 2B1307	IV 0.9%NACL DILUENT 100ML	EDX05	0	2	2	1.4	0JIT	10
05919 309657	SYRINGE 3ML MLL B-D	EDX 5	0	2	2	0.3	OJIT	2
06147 3411	KIT CATH FEM STER SPEC	EDX05	0	2	2	0.9	OJIT	6
04828 1859	PULSE OXIMETER SENSOR ADL *	EDX05	1	2	2	1.7	OJIT	12
09605 367856	BLOOD COLL TB LV 3ML LIQ EDTA	EDX05	0	1	1	0.1	OJIT	2
04874 001206	MASK 02 AERO UNDER	EDX05	2	1	2	0.4	OJIT	6
05781 2478-0000	IV BLOOD ST 104IN 15D SMART *	EDX05	0	-	2	0.7	OJIT	10



### **Efficiencies Gained**

- Fewer SKUs ordered on a daily basis
- Reduced touches by staff
- Eliminated cycle counts within PAR areas
- Eliminated data entry errors
- Reduced nursing time
- Reduced restocking time for staff
- Fewer stock-outs
- Improved nursing engagement



### **Observations:** Talking with End Users

- Departmental staff removing bins to restock areas in their departments = No Re-Ordering
- Bins not placed on top shelf = No Re-Ordering
- Top shelf of each cart is for empty bins ONLY



### **Group Discussion & Questions**

- What are your goals related to inventory management?
- Are you meeting them (as efficiently as you'd like?)
- What savings have you measured?
- What lessons have you learned?



## **Thank You**

John Freund (651) 287-6001 jfreund@jumptech.com Matt Brennan (717) 531-2911 mbrennan@hmc.psu.edu